



# COMPONENT APPLICATION SHEET

Ultramat CNC - 9 - 0602



## MACHINE

Ultramat CNC - Plain Wheelhead Production Cylindrical Grinder

## COMPONENT

Aerospace Valve Body

## SIZE

Ø 20 x 67mm (Ø 0.787" x 2.638")

## TOLERANCE

± 0,015mm (± 0.0006")

## MATERIAL

S99

## OPERATION

Dress ISO profile  
Grind all diameters and radii

## STOCK REMOVAL

0,2mm (0.008")

