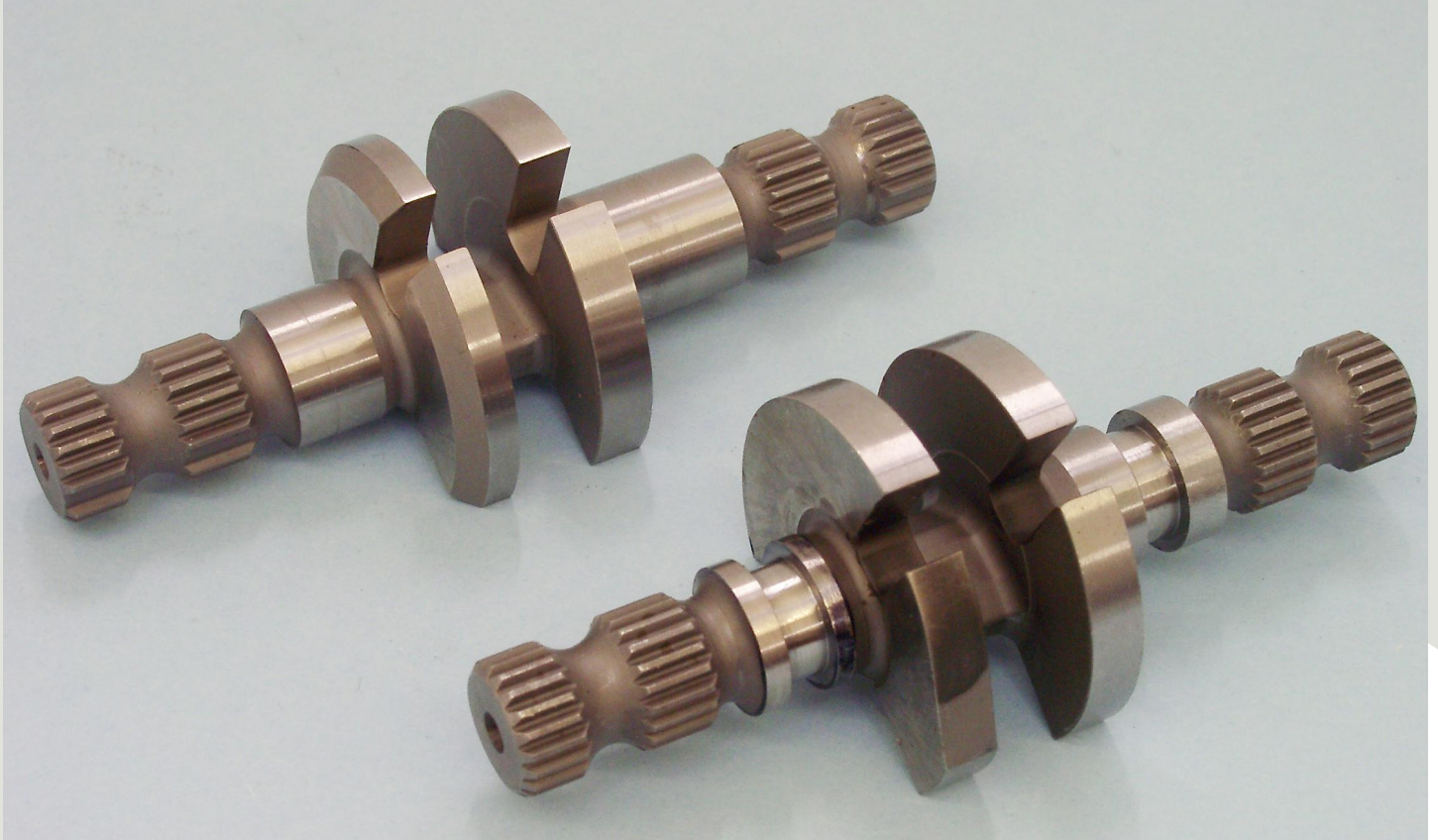




COMPONENT APPLICATION SHEET

Ultramat CNC - 10 - 0602



MACHINE

Ultramat CNC - Plain Wheelhead Production Cylindrical Grinder

COMPONENT

Aerospace Actuator

SIZE

Ø 30 x 85mm (1.181" x 3.346")

TOLERANCE

± 0,01mm (± 0.0004")

MATERIAL

S132

OPERATION

Dress double sided facing wheel using standard dress cycle
Grind 2 - 12mm (0.472") Bearing diameters & 2 Faces

STOCK REMOVAL

0,2mm (0.008")

