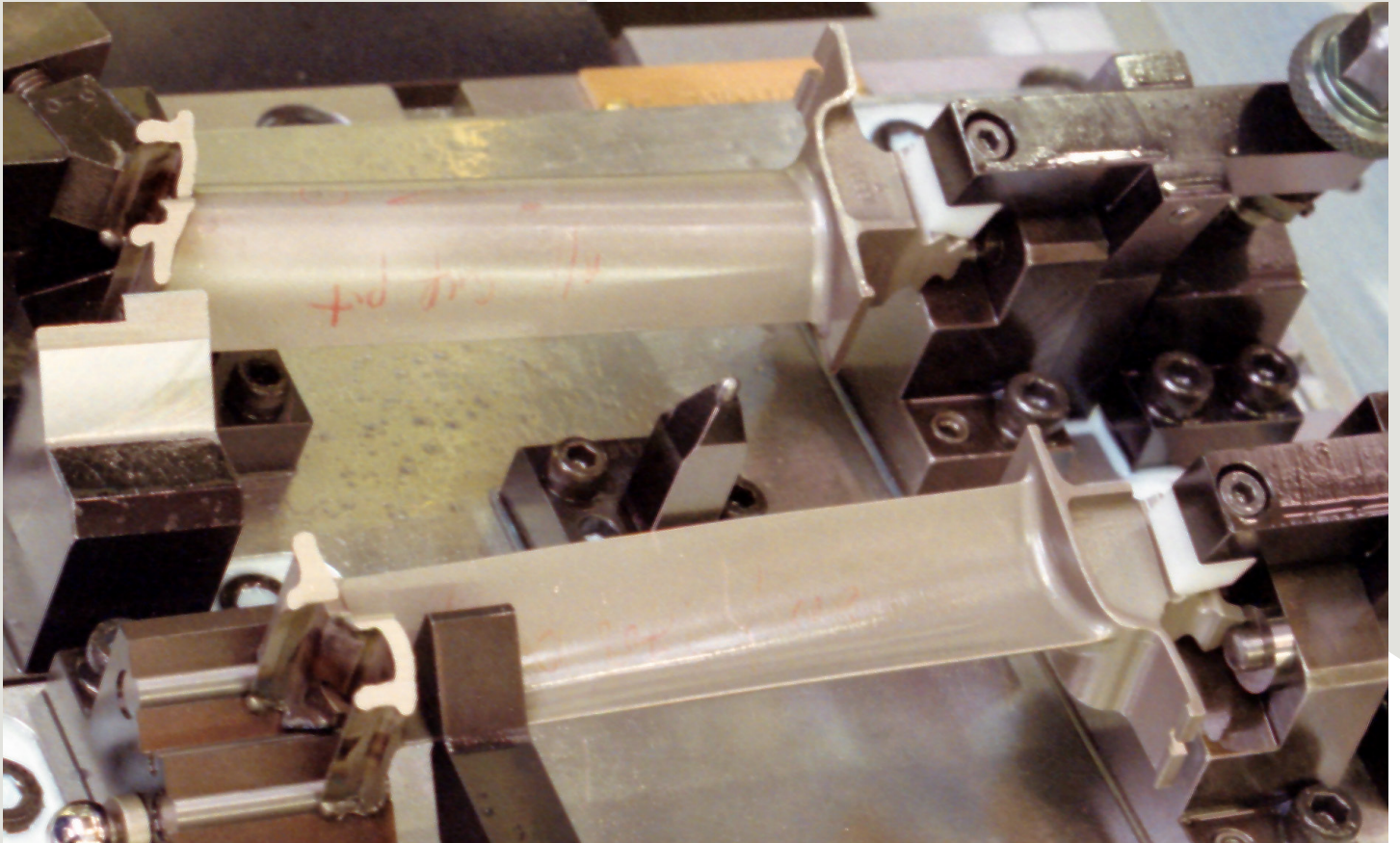


## COMPONENT APPLICATION SHEET

DOMINATOR - 22 - 0802



### MACHINE

Dominator 634CD/RT - Production CNC Surface, Profile & Creepfeed Grinder with Overtop Diamond Roll Continuous Dressing Unit

### COMPONENT

Turbine Blade (Reconditioning)

### TOLERANCE

0,025mm (0.001")

### SIZE

160mm (6.30") Long  
Ground area 30 x 15mm (1.18" x 0.59")

### MATERIAL

Welded Inconel

### OPERATION

Grind 'Z' notch 'Interlock' using twin spaced wheels, dressed from Overhead Diamond Roll

### STOCK REMOVAL

3mm (0.12") off Weld